

## TECHNICAL DATA SHEET

***Efficacious Ingredients \* Hygienically Stored & Processed \* Convenient Deliveries***

Product Name: Sweet Orange Essential Oil

INCI: Citrus sinensis (Sweet Orange) Essential Oil

<u>Items</u>	<u>Specifications</u>	<u>Results</u>
<b>Appearance:</b>	Dark Orange Liquid	Conforms
<b>Odor:</b>	Characteristic of Fresh Orange	Conforms
<b>Solubility:</b>	Soluble in Oil	Conforms
<b>Flash Point:</b>	Not Specified	54.0 °C
<b>Refractive Index (20 °C):</b>	1.470 - 1.480	1.473
<b>Specific Gravity (25 °C):</b>	0.840 - 0.850	0.848
<b>Aldehyde:</b>	Not Specified	1.140%
<b>d-Limonene:</b>	Not Specified	95.428%
<b>Peroxide Value:</b>	Not Specified	3.5 meq/kg
<b>Acid Value:</b>	Not Specified	1.0 mg KOH/g

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